

1D.329 GLOSS	(88+)
1D.326 SEMI-GLOSS	(60)
1D.324 SATIN	(40)
1D.322 DULL RUBBED	(20)
1D.321 FLAT	(10)

ULTRALAQ™ WW PRECATALYZED LACQUER

Lenmar's UltraLaq™ 1D.32X Series products are high quality pre-catalyzed nitrocellulose lacquers designed for professional woodworkers who demand maximum performance in a high solids, ready-to-spray finish. These products are formulated to be used as a shelf-stable precat, with 12 months of shelf life. Use the 1D.32X Series directly on properly prepared wood as a 3-coat self-sealing system. If a sealer is desired, use UltraLaq™ 1C.360, Vinyl Sanding Sealer, or UltraLaq™ 1C.370, Precatalyzed Vinyl Sealer. For best results, use within 12 months from date of manufacturing.

1D.32X

ENTIRE SYSTEM SHOULD NOT EXCEED MORE THAN 5 MILS DRY. LENMAR PRODUCTS ARE DESIGNED FOR INTERIOR USE, BY SPRAY APPLICATION ONLY.

BENEFITS:

- PASSES KCMA STANDARDS
- VOC & HAPS COMPLIANT
- HIGH SOLIDS CONTENT
- READY TO SPRAY VISCOSITY
- SELF SEALING
- RESISTS MOISTURE
- RESISTS CHEMICALS

RECOMMENDED USES:

- FINE FURNITURE
- OFFICE FURNITURE
- DISPLAYS & FIXTURES
- KITCHEN CABINETS
- BATHROOM VANITIES
- COMMERCIAL CABINETS

CHARACTERISTICS:

Weight Per Gallon: 7.5 – 7.7 lbs.
 % Weight Solids: 25 – 27
 % Volume Solids: 18 – 20
 Viscosity # 2 Zahn Sign: 28 – 32 seconds
 VOC: Does not exceed 680 g/l
 or 5.7 lb./gal.
 HAPS: < 0.80 lb. of HAPS Per lb. of Solids
 COLOR: Water White, clear
 DRY TIMES @ 3 – 4 mils wet
 Sand: 25 - 35 min.
 Recoat: 30 - 45 min.

RECOMMENDED SYSTEM:

The UltraLaq™ 1D.32X Series is ideally used as a self-sealing finish over new wood; however, if a separate sealer is desired, apply one coat of UltraLaq™ 1C.360, Vinyl Sealer, or 1C.370, Precatalyzed Vinyl Sealer according to PDS/Label directions. Select the desired sheen from the 1D.32X Series, shake well then apply two even wet coats of 3-4 mils. Allow to dry and scuff sand between coats.

ENTIRE SYSTEM SHOULD NOT EXCEED 5 MILS DRY.

SPECIFICATIONS:

Moisture content of wood should be no higher than 9%. Wood must be free of surface contaminants. Sand wood with no finer than 150-grit sandpaper and remove all dust. Apply three even wet coats, sanding between each with 280-320 grit silicon carbide sandpaper. Apply, by spray only, with temperatures above 68°F. Check with equipment manufacturer for settings to achieve proper atomization. If necessary, use 1A.406/1A.114 to reduce after catalyzed. If a sealer is desired, apply a coat of UltraLaq™ 1C.360, Vinyl Sanding Sealer, or 1C.370, Precatalyzed Vinyl Sanding Sealer according to PDS/Label directions, allow to dry and sand. Follow with no more than 2 topcoats. Small amounts of our 1A.114 Lacquer Retarder may be used if applied during adverse weather conditions. Do not thin inconsistent with local regulations. Read label and MSDS for additional information.

CLEAN UP: 1A.519 Thinner

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FOR MORE INFORMATION AND ORDERING, CALL TOLL FREE: 800 966-7020

Disclaimer: These products are recommended for interior use only. While all data given is believed to be accurate, it is presented as typical (as formulated) values and may not represent actual values. Do not mix finishing systems. Insl-x will not be held responsible for failure resulting from the mixing of products or systems. Due to variations in field conditions and procedures, Insl-x makes no warranty or guarantee as to the final results achieved. Abnormal conditions of temperature and humidity may adversely affect product performance. All products to be applied by spray only. Do not brush or roller these coatings. Apply a maximum of 5 dry mils. User should determine the suitability of this product for the intended purposes, and assumes all risk and liability.