

1C.399**DURALAQ™ HIGH VISCOSITY N/C PRO SEALER**

Lenmar's DuraLaq™ 1C.399 is a high viscosity nitrocellulose sanding sealer concentrate designed for interior wood applications only. The primary benefits of this sealer include its high solid content for initial build, excellent adhesion on properly prepared wood surfaces and ease of sanding. Once dry, 280-320 grit silicon carbide sandpaper should be used over this sealer and it will powder to a smooth surface quickly and easily. DuraLaq™ 1C.399 is compatible with any nitrocellulose lacquer topcoat. It is not recommended for use over pickle white stains.

ENTIRE SYSTEM SHOULD NOT EXCEED MORE THAN 4 MILS DRY. LENMAR PRODUCTS ARE DESIGNED FOR INTERIOR USE, BY SPRAY APPLICATION ONLY.

BENEFITS:

- 26% SOLID CONTENT
- VOC & HAPS COMPLIANT
- SANDS EASILY
- FAST DRYING
- COST SAVINGS
- DESIGNED FOR EASY SPRAYING

RECOMMENDED USES:

- WINDOW & DOOR TRIM
- DISPLAYS
- BASEBOARDS
- CROWN MOLDINGS
- DOORS & HAND RAILS

CHARACTERISTICS:

Weight Per Gallon: 7.4 – 7.8 lbs.

% Weight Solids: 25 – 27

% Volume Solids: 17 – 19

Viscosity # 2 Zahn EZ: 38 – 42 seconds

VOC: Does not exceed 680 g/l
or 5.7 lb./gal.

HAPS: < 0.61 lb. of HAPS Per lb. of Solids

COLOR: Water White, clear

DRY TIMES @ 4 – 5 mils wet

Sand: 20 – 30 min.

Recoat: 30 min.

RECOMMENDED SYSTEM:

Over properly prepared interior wood surfaces, apply one coat of 1C.399, let it dry then sand, topcoat with desired sheen level with any of the DuraLaq™ Series Lacquers. For additional moisture and chemical resistance use 1D.600, 1M.970 or 1M.4300 Series products (CAB lacquers, pre-catalyzed lacquers or conversion varnishes). Do not apply more than two topcoats.

ENTIRE SYSTEM SHOULD NOT EXCEED 4 MILS DRY.

SPECIFICATIONS:

Moisture content of wood should be no higher than 11%. Wood must be free of surface contaminants. Sand raw wood with no finer than 150-grit sandpaper and remove all dust. Depending on the type of spray equipment used, reduce DuraLaq™ 1C.399 with 1A.406 or 1A.519 Lacquer Thinner to a sprayable viscosity. Check with equipment manufacturer for settings to achieve proper atomization. Once dry scuff sand with 280-320 grit silicon carbide sandpaper prior to topcoating. Do not thin inconsistent with local regulations. Read label and MSDS for additional information and warnings.

CLEAN UP: 1A.519 Lacquer Thinner

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1C.399

FOR MORE INFORMATION AND ORDERING, CALL TOLL FREE: 800 966-7020

Disclaimer: These products are recommended for interior use only.

While all data given is believed to be accurate, it is presented as typical (as formulated) values and may not represent actual values.

Do not mix finishing systems. Insl-x Corp. will not be held responsible for failure resulting from the mixing of products or systems.

Due to variations in field conditions and procedures, Insl-x Corp. makes no warranty or guarantee as to the final results achieved.

Abnormal conditions of temperature and humidity may adversely affect product performance.

All products to be applied by spray only. Do not brush or roller these coatings. Apply a maximum of 4 dry mils.

User should determine the suitability of this product for the intended purposes, and assumes all risk and liability.